



## Bronze Flux Powder # 77

- **Product Dimensions**  
#77 (large) 1 lb  
#77 (small) 1/2 lb

### Feature

- KOVET general purpose brazing flux No.77 is applicable with low fuming bronze and nickel bronze brazing alloys
- This is also used for brazing steel, cast irons and copper-base alloys
- It has excellent deep joint penetration

#### Usage Instruction:

- Heat the tip of the welding rod with the torch flame and dip it into the flux.
- Sufficient flux will adhere to the rod to cleanse the weld and cause the metal to flow freely.

#### Recommend:

- Store in cool and dry place
- It has a wide active temperature range.
- Keep in corrosive resistant ventilated system room
- avoid contact with body or clothes. Keep tightly covered when not in use.
- avoid inhaling fumes and ensure sufficient ventilation on the working site
- normal safety precautions apply