



DRATEC[®]
DRAHTTECHNIK GMBH

DT-SG 500	hardfacing MSG-Wire TIG-Rod
Specifications:	DIN 8555: M SG 2-GZ-500 Werkstoff Nr.: 1.8425
Application:	Solid wire for building up hard layers which are subject to severe abrasion. Suitable for hard facing agricultural equipments parts, grabber edges and the edges of dredging buckets.
Chemical Composition Element by weight (%):	C: 1,15 Mn: 1,95 Cr: 1,90
Mechanical Properties: (typical)	Hardness Brinell 530 Hardness Rockwell 52
Approvals:	on demand
Shielding Atmosphere:	M11-M13, M12-M23 : EN439 TIG: I1
Packaging:	MIG/MAG: spools D 100 / D 200 / K 200 / K 300 TIG: 10kg-boxes