

# POWER IND 400I

**MIG/MAG**

## Key Features

The **POWER IND 400I** is a semi-automatic, constant voltage (CV)/ constant current (CC) DC welding power source. This machine features a smaller footprint and the same rugged look that customers have come to expect from all Lincoln Electric industrial welding powersources.

## Advantage Lincoln

- **Light weight** and portable- easy to move and suitable for stacking
- Features Lincoln’s latest generation **Inverter technology** for maximum reliability
- **Thermal overload** and single phasing protection for stable welding output under all demanding conditions
- Light weight 4 roll drive wire feeder with servo control motor and quick changeover wire feeding mechanism
- **Adjustable inductance control** - Gives operator control over spatter issues
- **Adjustable crater voltage and crater current control** – Gives operator control to achieve good weld ends.
- Enclosed wire feeder with spool cover to avoid rusting of wire
- Wire diameter range- Solid wire :- 0.8 -1.2 mm  
Flux cored:- 1.2 – 1.6mm



## Processes

MIG/MAG, STICK , FCAW



## Technical specifications

Product Name	Part No.	Input Voltage	Rated Output	Input Power	Insulation class	Net Weight
POWER IND 400I	INV400I	415V +/- 10%,	400A@60% 310A@100%	17 KVA @ 60%	H	48 Kg

## Packages includes

- Wire feeder
- Interconnection cable
- Gas regulator with heater