



M-25

Service Parts/Consumables

Item #	Part #	Description	Quantity
1	169 724 ^(B)	Nozzle, slip type, .500 (12.7 mm) orf .125 recess	1
	169 725 ^{1(B)}	Nozzle, slip type, .625 (15.9 mm) orf .125 recess	1
	200 258	Nozzle, slip type, .500 (12.7 mm) orf flush	1
	169 726 ^(B)	Nozzle, slip type, .625 (15.9 mm) orf flush	1
	169 727	Nozzle, slip type, .625 (15.9 mm) orf .125 stickout	1
2	087 299 ^(B)	Tip, contact scr, .023 (0.6 mm) wire x 1.125	1 (10 per pkg)
	000 067 ^(B)	Tip, contact scr, .030 (0.8 mm) wire x 1.125	1 (10 per pkg)
	000 068 ^(B)	Tip, contact scr, .035 (0.9 mm) wire x 1.125	1 (10 per pkg)
	000 069 ^(B)	Tip, contact scr, .045 (1.2 mm) wire x 1.125	1 (10 per pkg)
	172 034 ¹	Tip, contact scr 3/64 (1.19 mm) wire x 1.125	1 (10 per pkg)
3	169 728 ^(B)	Adapter, contact tip	1 (2 per pkg)
4	169 729	Adapter, nozzle	1 (2 per pkg)
5	170 468	O-Ring	1
6	169 730	Washer, shock	1
7	169 731	Tube, head	1
8	169 738	Nut, locking handle	2
9	169 732	Nut, jam	1
10	169 737	Handle, front	1
11	227 799	Handle, rear	1
12	227 800	Cord, trigger assembly	1
13	209 495	Connector, feeder (includes)	1
14	079 974	O-Ring, .500 ID x .103CS rbr	2
15	194 010	Kit, liner monocoil .023/.025 (0.6 mm) wire x 15 ft (includes)	1
15	194 011	Kit, liner monocoil .030 – .035 (0.8 – 0.9 mm) wire x 15 ft (includes)	1
15	194 012	Kit, liner monocoil .035 – .045 (0.9 – 1.2 mm) wire x 15 ft (includes)	1
15	194 014 ¹	Kit, liner monocoil 3/64 (1.19 mm) aluminum wire x 15 ft (includes)	1
16	079 975	O-Ring, .187 ID x .103CS rbr	1
17	227 798	Switch, trigger	1
18	2520033	Cable strain relief 2 & 3	1
19	W11127-002	Screw	1

¹Included with #172 136 Kit, Aluminum Conversion .047 in (1.2 mm)

^(B)Available in bulk quantities — see page 22 for more information.

M-25 can be used on:*

- Millermatic® 200
- Millermatic® 210/212/250x/251/252
- Millermatic® 250
- Millermatic® Vintage
- Millermatic® Reach Wire Feeder

*For a detailed listing, please reference page 18.

