

## S4

CATEGORY	SAW Arc Submerged	
CLASSIFICATION	AWS	A 5.17: EH 14
	EN ISO	14171-A: S4
	DIN: W.Nr.	1.5086
	DIN	8557: S4
SUITABLE FOR	S275JR - S355JO, E335, P285NH, P310GH, S355JOCu, Ship construction grades A - E, Fine grain steels up-to P460N	