Supershield AP-O

Description & Applications

It is suitable for the build up on the part which has high impact and weight or joining build up. (Crusher Rolls & Components : High-Mn/Cr type)

Velding Process	ding Process Current Type		Welding Position	
Dpen Arc	DC	+		
Typical Chemical C	Composition of	f All-Weld Metal (%)	1G (PA)	
C Si	Mn C	Cr		
0.4 0.5	16.5 13	3.0		
Hardness	Packaging S	Standard		
HRc	Dia.(mm)	1.6/2.4/2.8	-	
18~22	Coil(kg)	25		
WH40~50	Pailpack(kg	a) 150, 250		

Supershield 16Mn-O

Coil(kg)

Pailpack(kg)

Description & Applications

18~22

WH40~50

It is suitable for the build up depositiong Mn steel, the saw of crusher, roller, the train rail. (Crusher Hammer, Liners : High-Mn type)

Welding Pro	ocess		Current	Гуре	Welding Position
Open Arc			DC +		
					1G
Typical Ch	emical	Compositi	on of All-\	Neld Metal (%)	(PA)
С	Si	Mn	Cr		
0.6	0.5	16.5	3.0		
Hardness		Packag	Packaging Standard		
HRc		Dia	.(mm)	2.4/2.8	

25

150, 250